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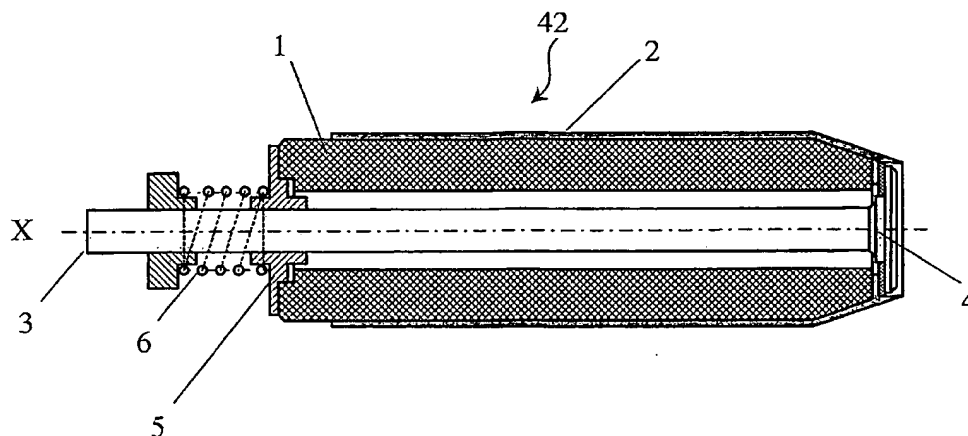
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(54) Title: DANNER PIPE



(57) Abstract: The present invention relates to a mandrel for producing glass tubes or rods, particularly for the Vello process, the A-drawing process and preferably for the Danner process. The mandrel comprises a body (1) of a ceramic composite material, and an external metal material jacket (2) surrounding at least a portion of said body, wherein the ceramic composite material has a substantially similar thermal expansion coefficient as the metal material of said jacket. Alternatively the mandrel comprises a self-supporting metal material jacket (22).